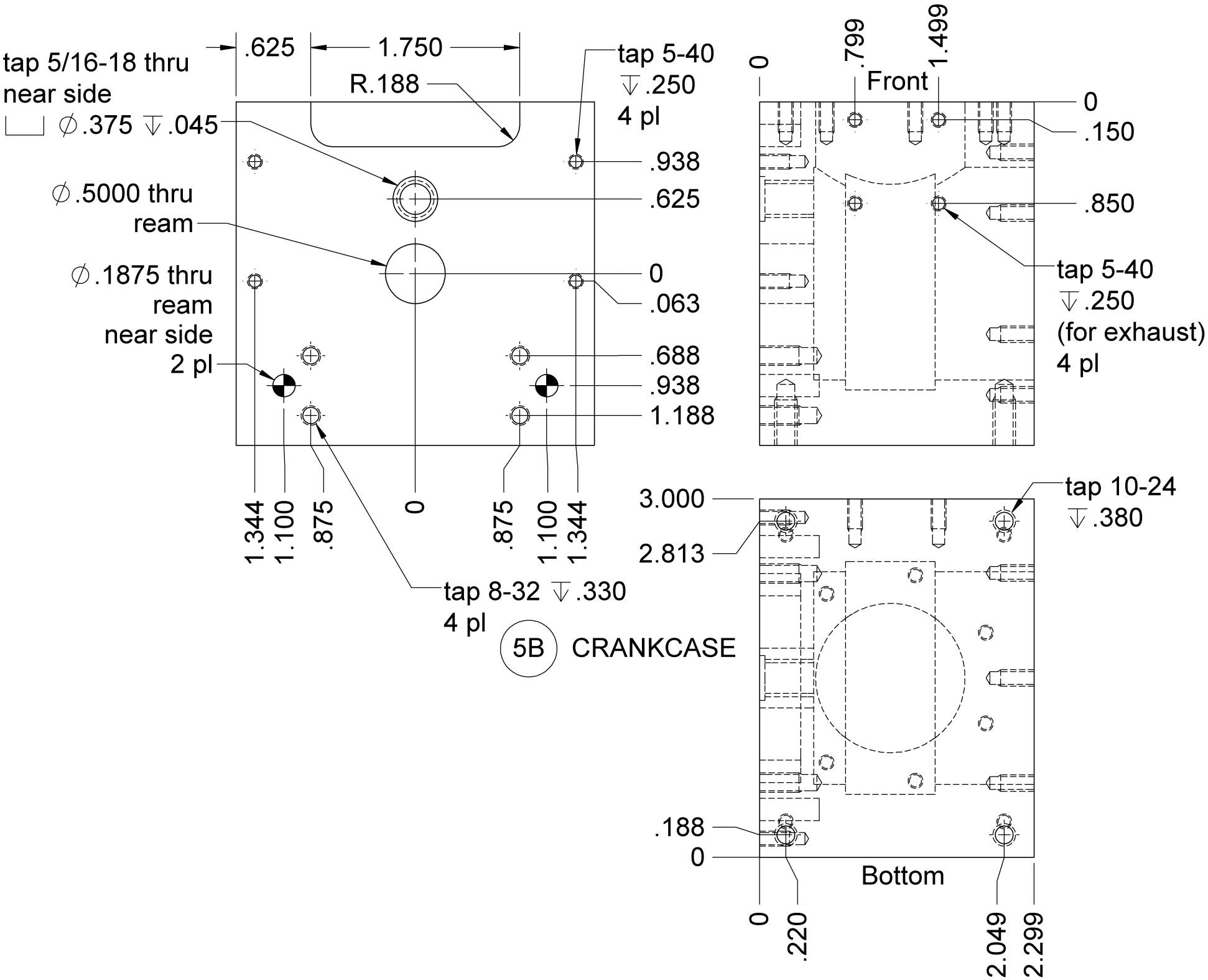
tap 5/16-18 thru
near side
⌴ ∅.375 ↧.045
.625
1.750
R.188
tap 5-40
↧.250
4 pl
.938
.625
∅.5000 thru
ream
∅.1875 thru
ream
near side
2 pl
0
.063
.688
.938
1.188
1.344
1.100
.875
0
.875
1.100
1.344
tap 8-32 ↧.330
4 pl
5B CRANKCASE
0
.799
1.499
Front
0
.150
.850
tap 5-40
↧.250
(for exhaust)
4 pl
3.000
2.813
tap 10-24
↧.380
.188
0
Bottom
0
.220
2.049
2.299